

Teaming to achieve a robust LOTAR capability for Engineering Analysis & Simulation data

September 13, 2016 St. Simons Island, GA (USA) *and via WebEx*









- Introduce the LOTAR Engineering Analysis & Simulation (EAS) Working Group
- Team with (Computer Aided Engineering) CAE vendors to implement ISO STEP AP209 edition 2 in commercial tools for Structural Analysis first
- Achieve LOTAR capability for EAS data





Content



- Introduction to LOTAR
- The Engineering Analysis & Simulation (EAS) Working Group
- Technical approach
- Teaming to achieve the goal
- Development and testing of software supporting LOTAR EAS standards based on STEP AP209 ed2
- Resources provided
- Summary & next actions
- Backup

ASD-STAN





Introducing LOTAR





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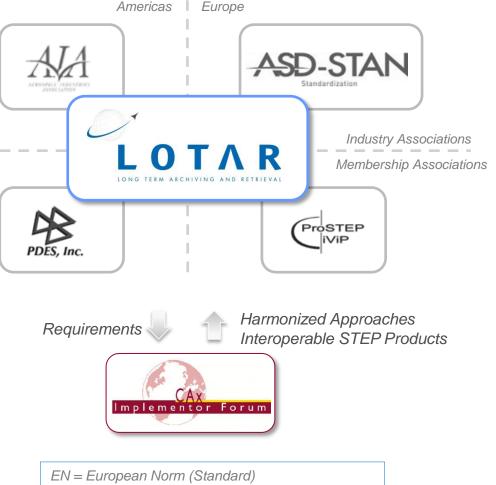
LOTAR "On A Page" Details at <u>www.lotar-international.org</u>



- LOTAR is an international consortium of Aerospace manufacturers
- Prime objective is creation and deployment of the EN/NAS 9300 series standard for long-term archiving and retrieval of digital data, based on standardized approaches and solutions.
- Integration of LOTAR requirements in software tools ensured by close cooperation with the

CAx Implementor Forum (CAx-IF):

- Facilitated by PDES, Inc. and ProSTEP iViP
- Consists of CAD, STEP Translator, and Validation Tool vendors
- Supports AP203, AP209, AP214, AP242
- Similar PDM-IF:
 - Facilitated by AFNeT and ProSTEP iViP
 - Consists of PDM and STEP Translator vendors
 - Supports AP242 BO Model XML



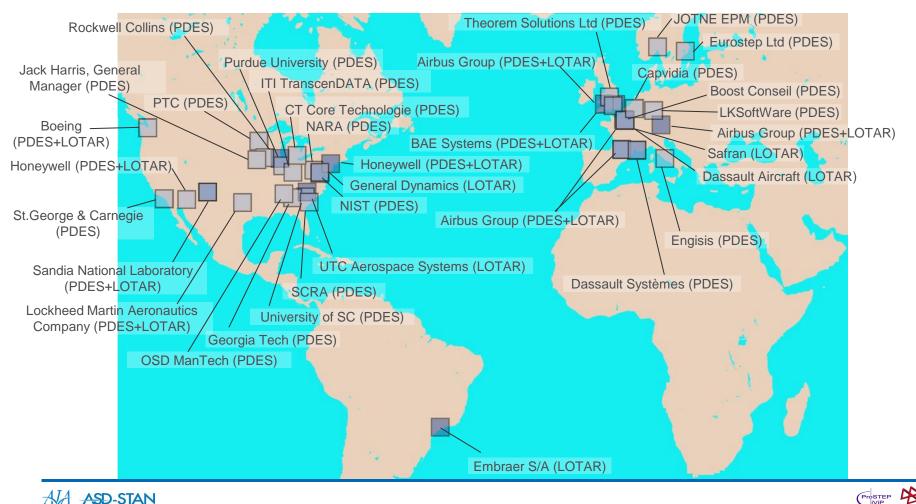
- NAS = National Aerospace Standard
- CAx = Computer Aided "x" (Design, Engineering...)
- PDM = Product Data Management



LOTAR Participants



International consortium of Aerospace manufactures and user companies from around the world.



Seven LOTAR Working Groups at present









The Engineering Analysis & Simulation (EAS) Working Group



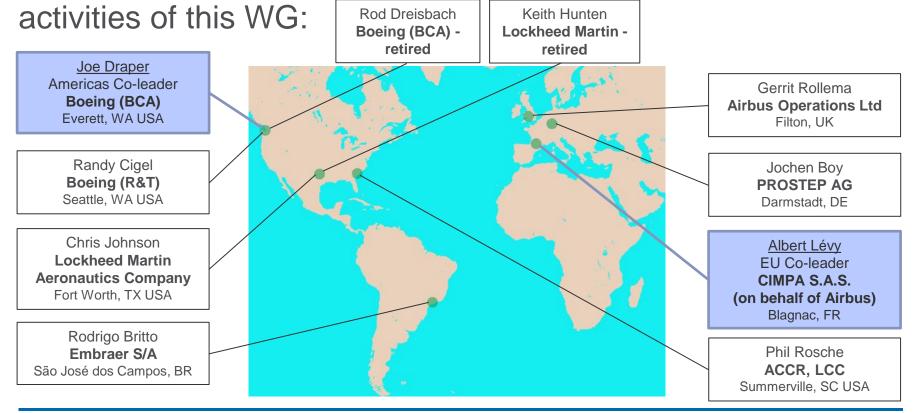


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Creation of a LOTAR WG for engineering analysis and simulation data



- The LOTAR Engineering Analysis & Simulation Working Group was created in Dec. 2014
- Team Members and LOTAR Member companies involved in the





Objective of LOTAR EAS



http://www.lotar-international.org/lotar-workgroups/engineering-analysis-simulation.html

Goals and Objectives

...to develop, publish and maintain standards-based mechanisms for archiving and retrieval of Engineering Analysis and Simulation information that can be read and reused throughout the product lifecycle, independent of changes in the Information Technology (IT) application environment originally used for creation.



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= Home	LOTAR Engineering Analysis & Simulation Workgroup
= Why LOTAR?	his webpage introduces the reader to the Engineering Analysis and Simulation Workgroup (EAS WG) launched
= LOTAR Organization	becember 2014. The EAS WG is developing capabilities for archiving, retrieval and reuse of valuable engineering simulation and analysis assets. The information below describes:
= LOTAR Workgroups	scope of the activity
LOTAR 3D CAD with PMI	initial focus area associated use cases and test cases
+ PDM	timeframe for development
Composites	Goals and Objectives
Electrical Harness	The objective of the workgroup is to develop, publish and maintain standards-based mechanisms for archiving and
▶ 3D Visualization	retrieval of Engineering Analysis and Simulation information that can be read and reused throughout the product lifecycle,
Metadata for Archival Package	independent of changes in the Information Technology (IT) application environment originally used for creation.
Engineering Analysis & Simulation	design, manufacturing and support of aerospace products.
= Communication & Dates	Figure 1 describes the broad engineering and analysis domain in scope of the development activity. The two areas to be
= LOTAR Standard	addressed in the initial phases are depicted in the figure. The foundation laid in these phases will form a strong base for continuing development to address additional disciplines and data types in future years.

You are here LOTAR Workgroups / Engin





The general requirements include legal and business (engineering) needs:

Legal needs

- Certification
- Litigation
- Accident investigation

Business needs

- Evaluate changes
- Evaluate damage
- Address customer questions
- Evaluate new conditions and mission requirements
- Engineer modifications
- Engineer derivatives
- Capture knowledge
- Exchange data

An archive information package must be created to support these items, used for 2 main purposes:

retrieve analysis and simulation data.

LOTAR supports the needs by providing an enduring data archive.



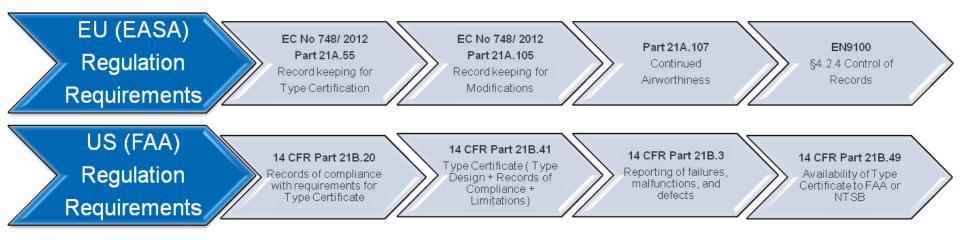




Regulatory requirements for LOTAR aircraft certification and safety



Document & Data Archiving is a legal obligation defined by external requirements and by internal company policies.

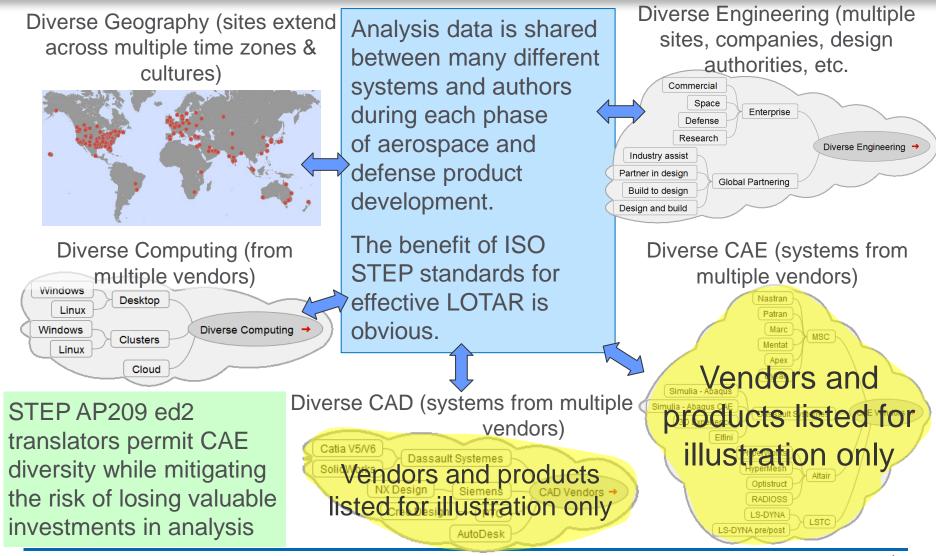


The FAA and EASA have promoted efforts to harmonize the regulations, so there are many similarities between them.





A diverse "world" <u>is</u> a business reality and effective data exchange <u>is</u> necessary and important to LOTAR



ALA ASD-STAN

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Business value of ISO STEP AP209 ed2 translators for LOTAR at Aerospace & Defense companies

Situation

- Aerospace & Defense companies and their suppliers buy software from multiple CAE vendors
- Analysis, substantiated by test, is the evidence that aerospace products conform to customer and regulatory requirements
- For many reasons, LOTAR of analysis data is a business requirement
- Loss of analysis data results in costly rework to reproduce it
- Target ISO STEP AP209 ed2 translators enable the preservation of value in the analysis models and results without dependence on a single CAE tool

Business Proposition

Buy CAE software that supports ISO STEP AP209 ed2 translators and phase out CAE software that doesn't





Business value of ISO STEP AP209 ed2 translators for CAE vendors



Situation

- Most of your customers already use CAE products from your competitors
- You must evolve or you will not sell new products
- Customers tend to use a version of your product for long periods of time due to the cost of migration (upgrade, validate, verify, educate, etc.)
- Target satisfied customers who see the value in your newest software will buy it and migrate to it

Business Proposition

- Seek to understand your customers needs for LOTAR of engineering analysis data
- Offer solutions that ease the process of migration to new software
- Offer solutions that preserve the value of their existing analysis models and results for the long term by supporting ISO STEP AP209 ed2 translators







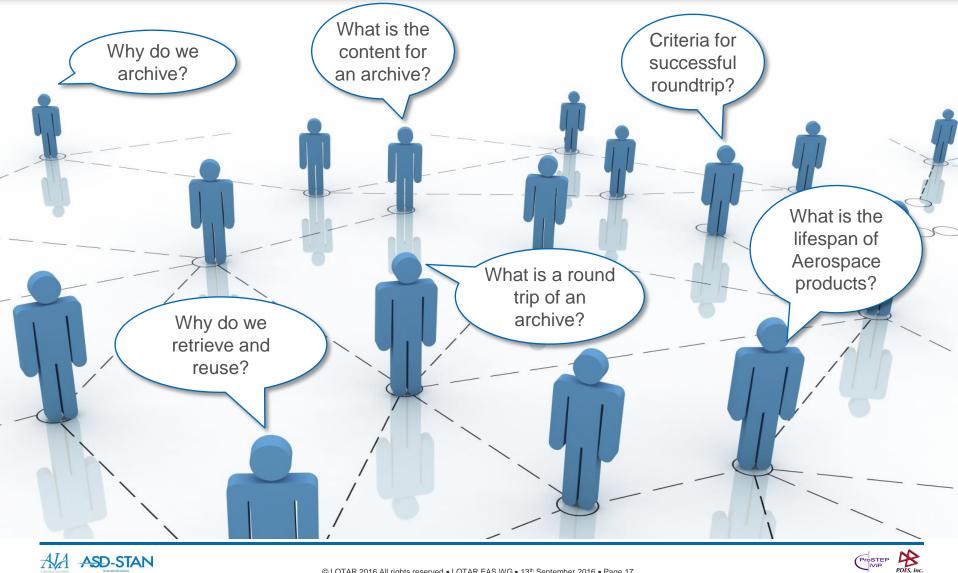
Technical Approach





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Driving questions for designing LOTAR EAS **L Ο Τ Λ R** use cases





Vehicle Level Finite Element Analysis (VLFEA) is at the tip of the structural analysis "iceberg" L O T A R

VLFEA, substantiated by test, is the basis for analysis that serves as evidence that our products conform to the requirements of our customers and regulatory authorities.

Applied loads adjusted by wind-tunnel testing, **Enveloping load** cases selected by rational criteria. **Idealizations** substantiated by test, material strength substantiated by tests and statistical analysis, etc.

VLFE

The importance of VLFEA is common to all A&D companies in the EAS WG

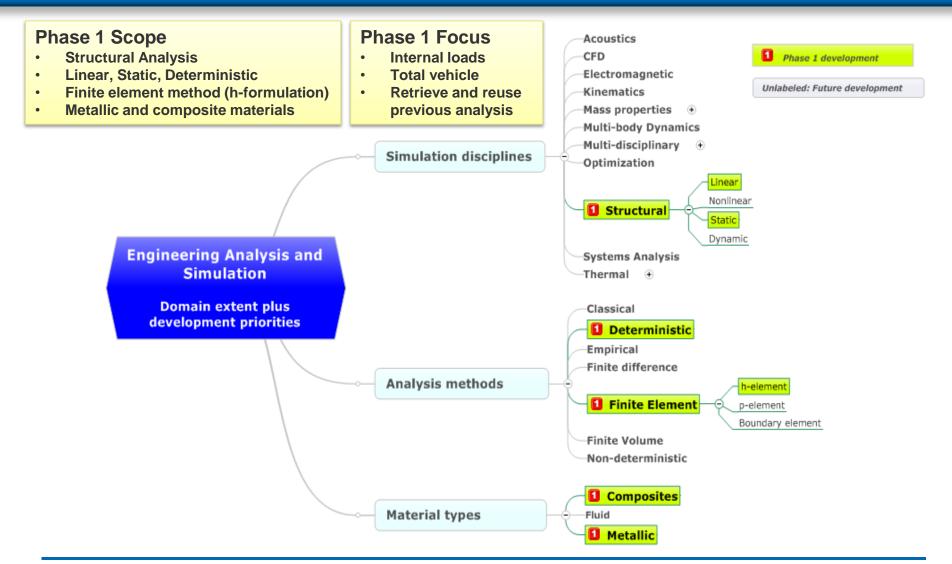
It is the culmination of a large volume of analytical data that supports it and represents a significant investment.





Domain of engineering analysis and simulation, with initial development phase



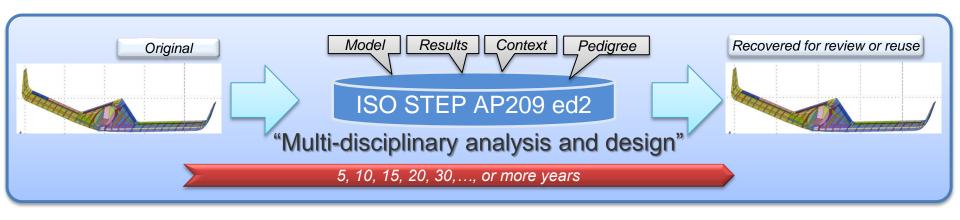




Primary technology for data exchange – ISO STEP AP209 ed2



Primary Technical Approach



The primary technical approach is based on using a **vendor-neutral ISO STEP AP209 ed2 data model**.

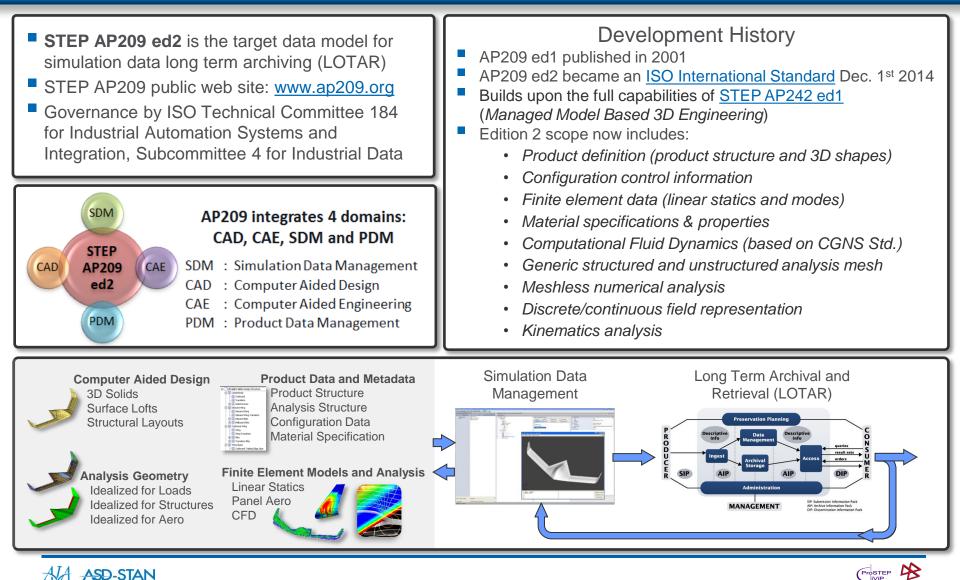
The complete archive of analysis and simulation data will be based on fulfilling the requirements of the member companies. ISO STEP AP209 ed2 is an enabling technology for preserving FEA input and results for the long-term.





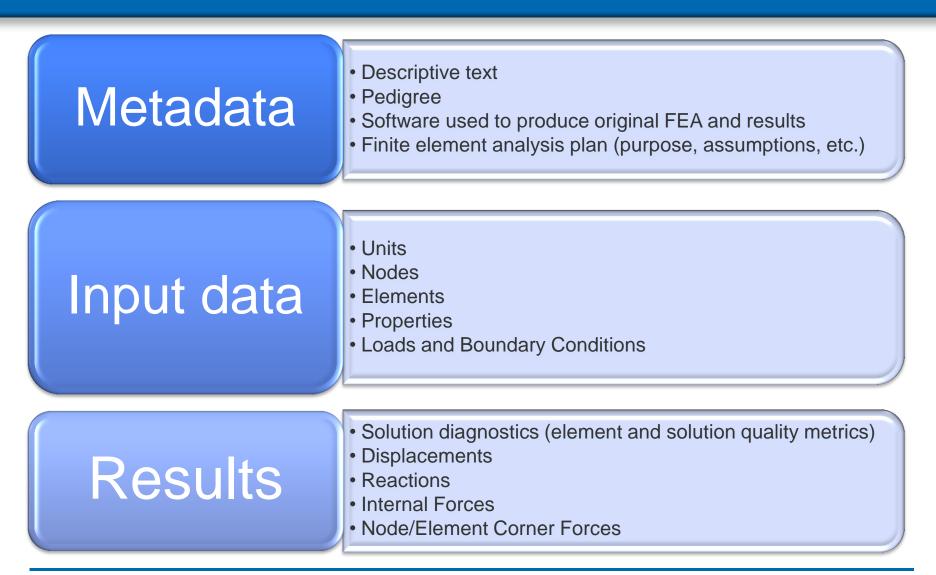
STEP AP209 edition 2: Multidisciplinary analysis and design





Examples of essential information to preserve for LOTAR of FEA data

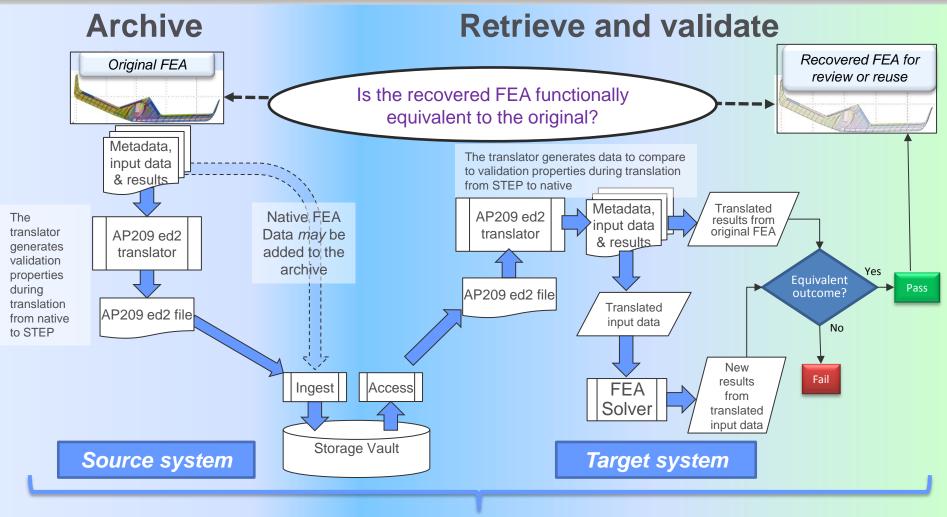






The "round-trip" of an EAS archive to/from





Long Term Archival and Retrieval (LOTAR)







Teaming to achieve the goal





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LOTAR engineering analysis and simulation (EAS) working group (WG)

End Users

Producers of requirements for archiving and recovering engineering analysis and simulation data, and consumers of the associated methods, tools, and standards.

USETS Requirements & Use Cases

Standards, Software & Methods

Providers

<u>Mo</u>deling and <u>S</u>imulation information in a collaborative <u>Systems Engineering Context</u> (<u>MoSSEC</u>)

Develop methods for organizing and sharing Modeling and Simulation metadata and information in a collaborative system, and for capturing context to enable traceability.

International Organization for Standardization (ISO)

Develop and publish international standards, in particular

- ISO 10303 STEP
- ISO 14721 OAIS (Open Archival Information System)

and related entities

LOTAR <u>EAS WG</u>

Develop, publish and maintain standards for archiving and retrieval of Engineering Analysis and Simulation information.

NAFEMS

International non-profit organization for advancing and promoting engineering analysis and simulation methods, data management, standards and education.

> National Institute of Standards and Technology (<u>NIST</u>) Promote the use of standards.

CAx-<u>I</u>mplementers <u>F</u>orum (<u>CAx-IF</u>) & CAE vendors

Develop software capabilities and recommended practices by implementing standards and validating them through testing the associated codes.

PDES, Inc., ProSTEP iViP and AFNeT

Develop data models, standard data representations, including <u>AP209 ed2</u>, and common approaches through standards.

ASD-STAN and AIA

Sponsoring the LOTAR NAS / EN 9300-xxx development.

V3 - Sept 2016

Memoranda of Understanding (MoU) have enabled collaboration



MoU between LOTAR EAS WG and NAFEMS

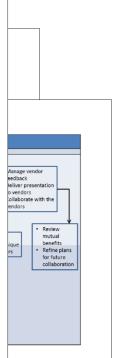
	NAFEMS
Memorandum	of Understanding
betw	veen the
LOTAR International	Engineering Analysis &
Simulation	Working Group
	and
NA	FEMS
1 Purpose	
	of Understanding (MoU) are LOTAR International's
Engineering Analysis and Simulation Working Grou the desired level of cooperation between the prin	up and NAFEMS. The purpose of this MoU is to define cipals in assisting CAE vendors to accelerate the
development and implementation of the Standard	for the Exchange of Product model data (ISO 10303),
usually referred to as STEP, and to capture engine Initial efforts will focus on fostering the developm	ering analyses for long term archiving and retrieval.
"Multidisciplinary analysis and design" standard.	enconinterfaces for the ISO STEP AP205 edition 2
2 Background	
0	e efforts of Aerospace and Defense manufacturers to

The <u>LOTAR International</u> consortium combines the efforts of Aerospace and Defense manufacturers to create and promote standards for long-term archiving and retrieval, [LOTAR], of digital product and technical data, based on standardized approaches and solutions, mainly relying on ISO 10303 STEP standards. During the 4th quarter of 2014, the domain of Engineering Analysis and Simulation (EAS) was added to the scope of its activities and the <u>LOTAR EAS Working. Group</u> (EAS WG), was created in December 2014.

Although the scope of the LOTAR EAS WG is across all of the technical disciplines associated with engineering analysis and simulation. It is titinal focus is or Structural Analysis graus-Latat linear internal loads finite element analysis (FEA) for total vehicles (metallic and composite structures). The LOTAR Parts (document) to be developed, will be published as Ety/NAS 9300 – 6x standards, and will be based on the SO STER 2A290 edition 2 standard "Autidisciplinum analysis and design."

NAFEMS is the international association for the Engineering Analysis community and seeks to create awareness of current and evolving techniques in numerical simulation of physical processes, to deliver appropriate deutation and training for them, and to encourage standards in their use. Its membership is drawn from industry, software suppliers, government, and academia from around the world and continues to gover at an encouraging rate. Much of its technical work it conducted through a number of specialist working groups and one of these, the Simulation Data Management Working Group, has worked to establish best practices for capturing simulation context and pedigree along with the analysis - which is essential to LOTAR.

Page 1 of 5



MoU between AFNet, PDES and ProSTEP iViP

AFileT	" PDES, Inc."	iViP
	Memorandum of Understanding	
	Effective Date: 01.10.2016	
	orandum of Understanding	
organizations L'Association (bereinafter referred to a	nderstanding (MoU) is entered into by and betwee nn Française des utilisateurs du Net et de la Socié's s AFNeT), PDES, Inc. (hereinafter referred to as Pi (hereinafter referred to as ProSTEP iViP).	é en Réseau
Individually, each organiz are referred to as "Parties	ation is referred to as a "Party" and collectively, the ".	organizations
1.1. AFNet		
Think Tank articulated standardization projects in network of recognized an business and research of	sociation in opportation for more than 30 years. It is a with a Do Tank (i.e. with digital transformation many industries). These activities have led to the end highly skilled participants from the manufacturing companies. Its members represent leading industria itental agencies, software vendors, universities, in	n projects or nergence of a 1 industry, IT, al companies,
AFNet promotes the devision standards for supporting t	elopment, testing and the usage of a set of coheren hese activities, especially in the PLM and the SCM do	t international mains.
1.2. PDES		
accelerating the develop integration and Product leading manufacturers, I research organizations. F and implementation of heard Manufacturing an	onal industrylgovernmentkaademia consortium oment and implementation of standards that ena Lidecycle Management interopenability. Its memb USS apperts the Digital Enterprise (DE) through the domation standards to support Model-based Engine domation standards to support Model-based Engine ds is an integral part-of PDES as well as enabling al Enterprise.	ole enterprise ers represent versities, and e development eering, Model- jons and data
1.3. ProSTEP IVIP		
automotive and aerospace	mational sectoral community comprising leading cor e industries, system vendors and research institutes. solutions for the challenges facing the manufacturing boration in a worldwide development network. A conce	industry as a
Final MoU_AFNeT-PDES	-PSI_300824_nomarkup.doc MoU AFNeT / PDES /	ProSTEP WiP 1/5

Signed 23 June 2016

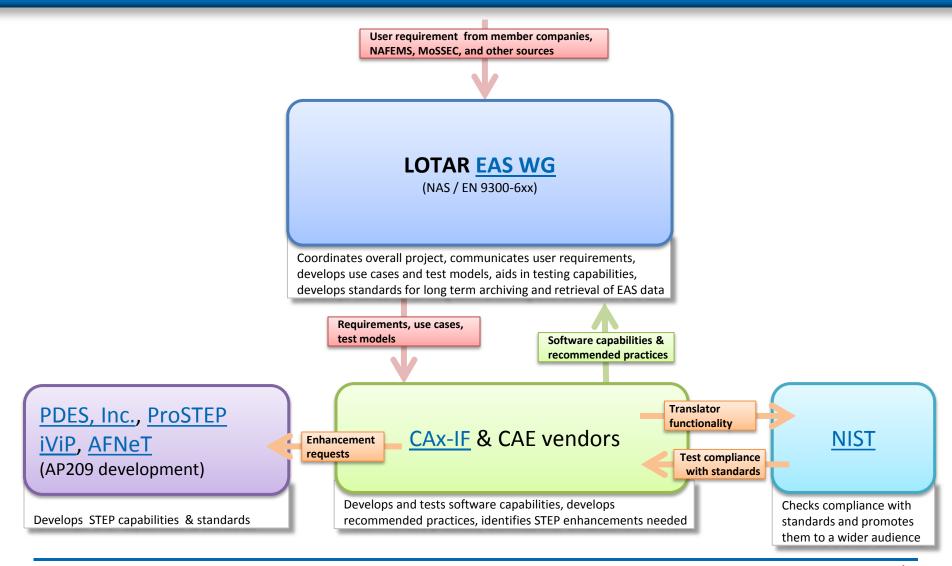
Signed 7 September 2016





Collaborative development space for LOTAR EAS

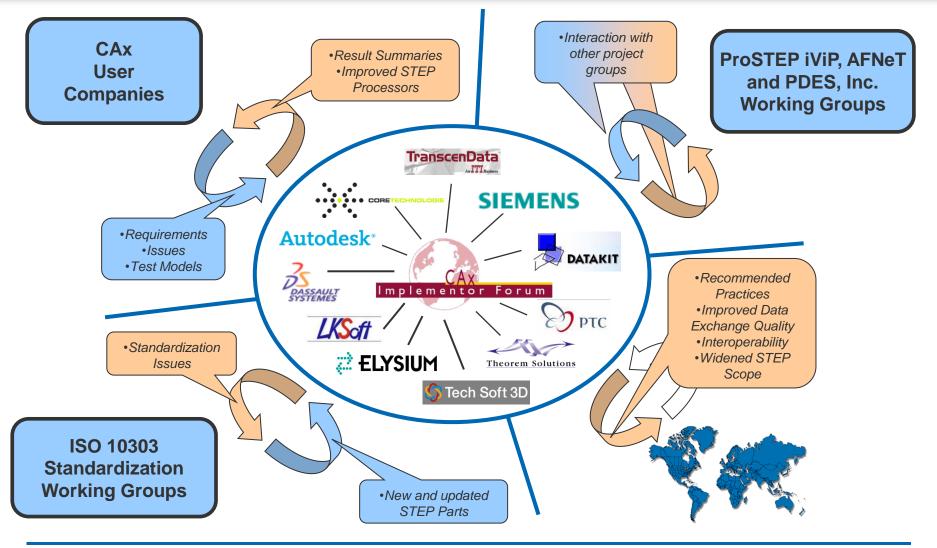






CAx implementor forum (CAx-IF)









CAx-IF participation requirements



Formal:

- Either be a PDES, Inc. member, AFNeT member OR be a ProSTEP iViP member
- Sign a NDA (non-disclosure agreement)
 - Basis for the trusted atmosphere and unprecedented cooperation among the vendors in the forum
- Have at least a prototype STEP processor
 - Export and/or Import

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Based on AP242 or AP209

Active:

- Attend CAx-IF meetings
 - Four per year; alternating between Europe (Jun/Dec) and the US (Mar/Sep)
 - Discuss results, identify issues, develop solutions
- Participate in conference calls
 - Track test round progress and action items
- Actively collaborate in STEP interoperability testing
 - Provide STEP files
 - Upload results to online database





Development and Testing of Software supporting LOTAR EAS Standards

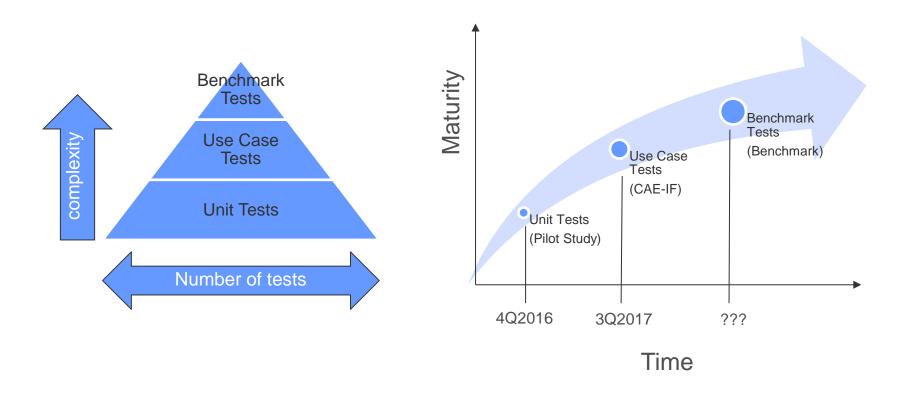




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Testing follows a building block approach synchronized with STEP and LOTAR standards







LOTAR EAS test models

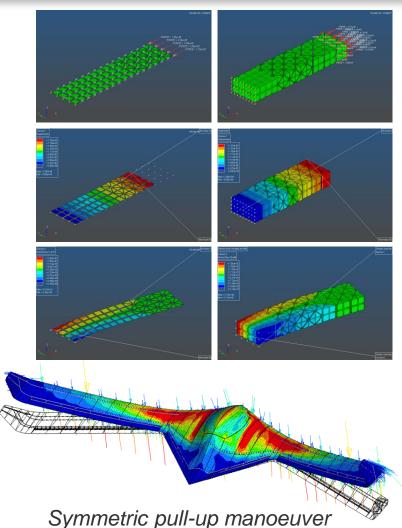


- Unit test models
 - To test single functionalities

Ultra-light glider model (ULG)

- Representative of model, load cases and results for a total vehicle quasi-static linear internal loads finite element model
- Additional load cases available
- Coarse mesh FEM representative of semi-monocoque construction
- Simulation Data Management (SDM) elements such as metadata to establish pedigree
- Publically available

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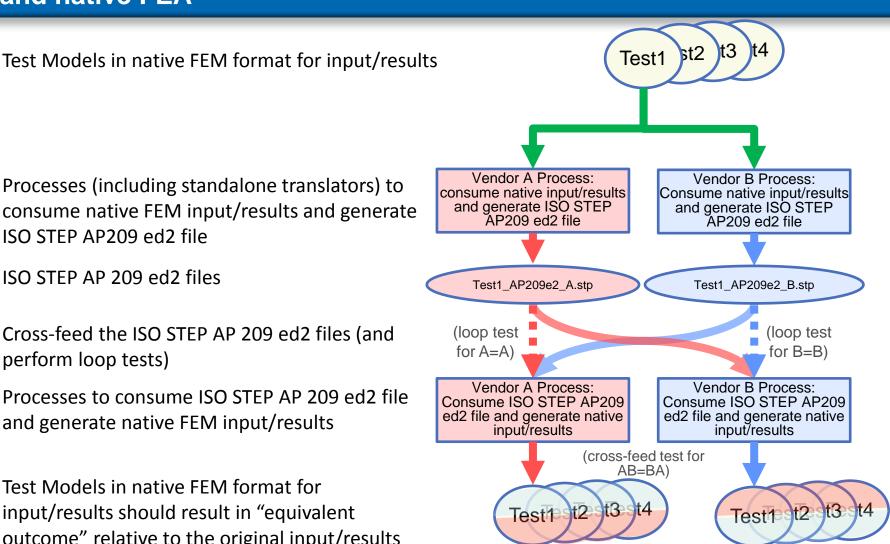
Pilot study – using unit tests – bi-directionally generate and consume ISO STEP AP 209 ed2 files and native FEA

Processes (including standalone translators) to consume native FEM input/results and generate ISO STEP AP209 ed2 file

ISO STEP AP 209 ed2 files

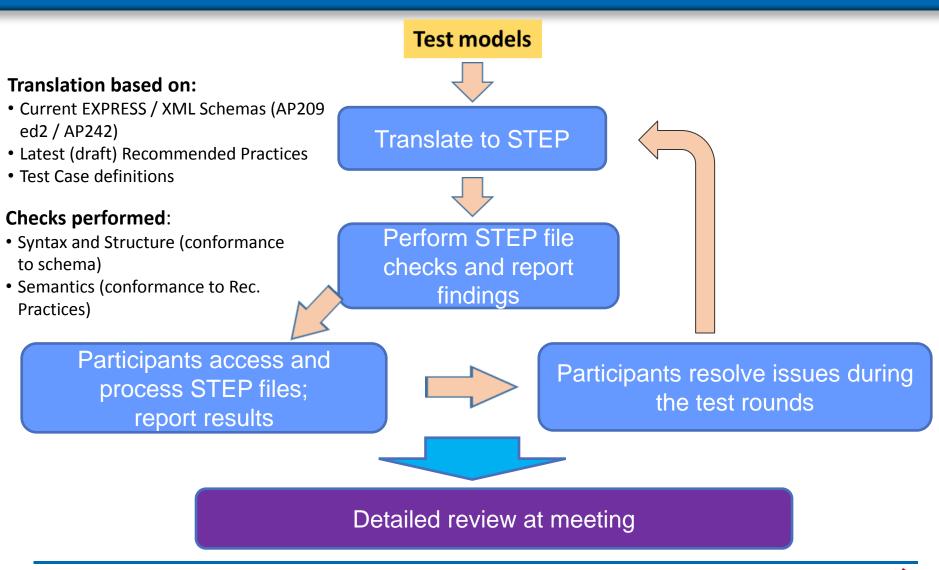
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- - Cross-feed the ISO STEP AP 209 ed2 files (and perform loop tests)
 - Processes to consume ISO STEP AP 209 ed2 file and generate native FEM input/results
 - Test Models in native FEM format for input/results should result in "equivalent outcome" relative to the original input/results





CAx-IF testing methodology







Resources provided





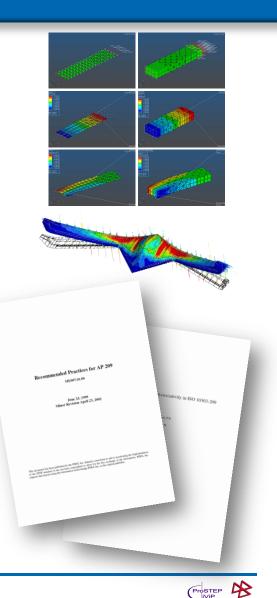
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Resources Provided (see backup slides for additional information)

- Test models
 - Unit test models
 - Ultra-light glider realistic model
- Training
 - Information model
 - Recommended practices overview
- Recommended Practices updates
 - In response to inputs from vendor testing
- Support

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- Regular meetings, workshops, test rounds
- Conference calls
- Access to STEP and domain experts







Summary & Next actions

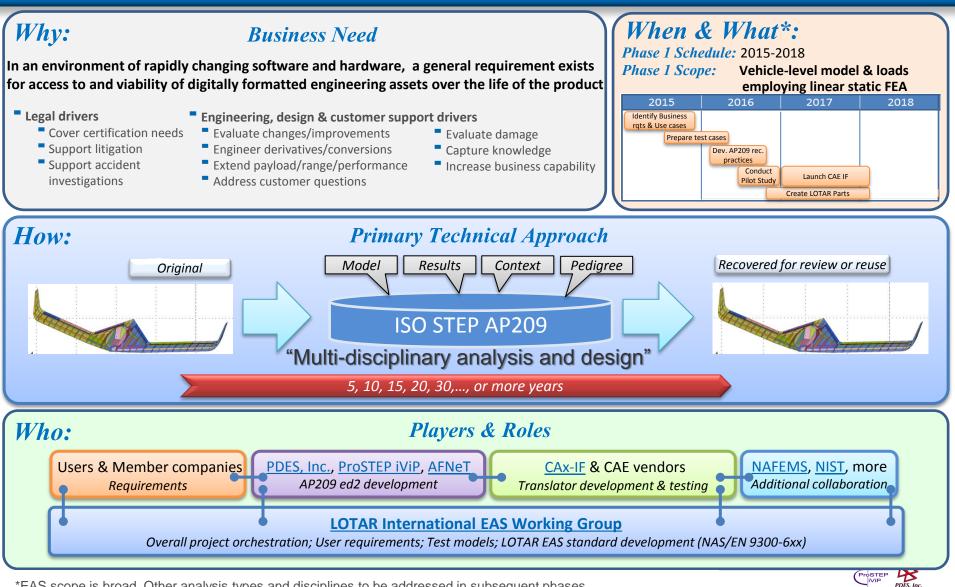




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Summary: LOTAR EAS "On a Page"

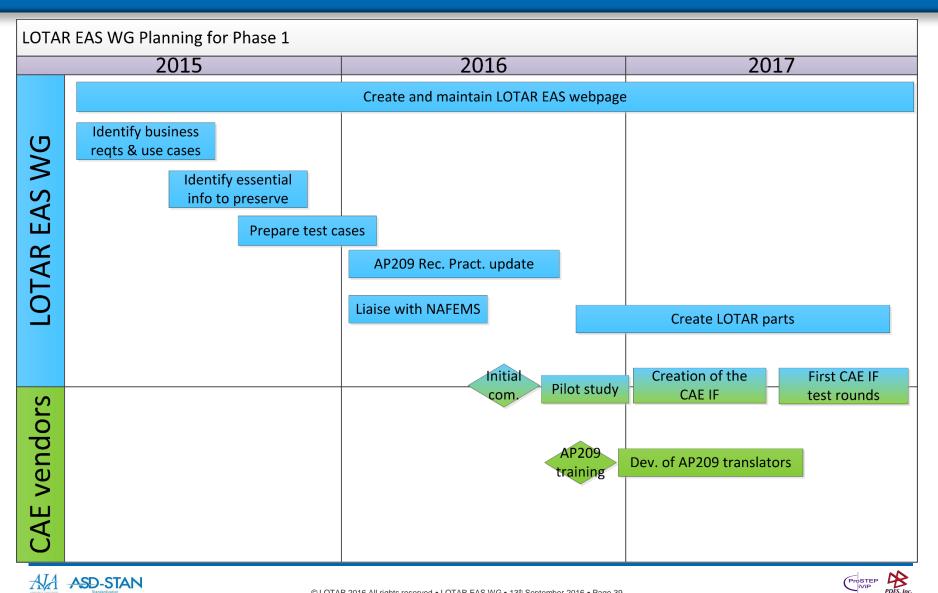




*EAS scope is broad. Other analysis types and disciplines to be addressed in subsequent phases

LOTAR EAS WG planning for Phase 1





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Next actions



Vendors

- Review the current presentation and the back-up slides for more information
- Ask questions if needed
- Respond to a questionnaire
- Brief the LOTAR EAS WG & CAx-IF about the capabilities you currently have and lessons learned
- Inform LOTAR EAS WG of your desire to engage in the development and deployment of software solutions that enable use of ISO STEP AP209 ed2 files

LOTAR EAS WG

- Respond to questions from vendors
- Collect feedback from questionnaires
- Select pilot study participants following a process using feedback from questionnaires and analysis of readiness
- Provide support for implementation development: AP209 ed2 up to date recommended practices, training, STEP expertise, etc.

LOTAR EAS is available for follow-up meetings if you have questions:

LOTAR-EAS-Contact@lists.purdue.edu







Backup slides

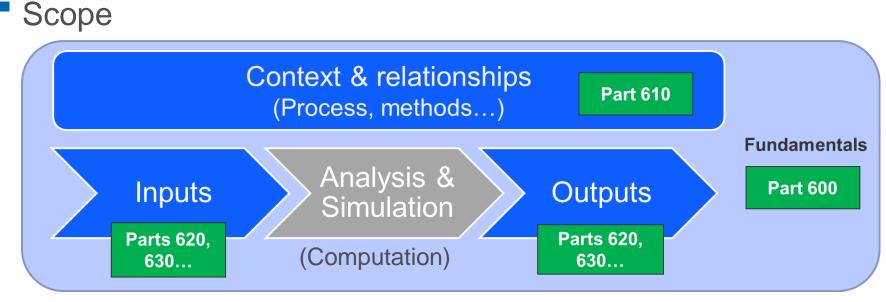




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LOTAR parts EN/NAS 9300 standards to be developed





Structure

Part no.	Title
Part 600	Fundamentals and Concepts for LOTAR of Engineering Analysis & Simulation information
Part 610	LOTAR of Simulation Process and Data Management
Part 620	LOTAR of Structural Analysis information
Part 630	LOTAR of additional analysis domain







The need for LOTAR revolves around **retrieval** and **reuse** of **previous analysis and simulation input data and results** for a variety of purposes, such as:

- Evaluate changes to products (new materials, processes, etc.)
- Evaluate damage (design repairs, improve design, accident investigation, etc.)
- Address customer questions (fleet support, inspection, etc.)
- Evaluate new conditions and mission requirements (extend the range, increased payload, etc.)
- Engineer modifications (convert from passenger to freighter, add winglets, respond to changes in regulations, etc.)
- Engineer derivatives ("stretch" the fuselage, re-engine, freighter, military, etc.)
- Capture/recover knowledge (analysis assumptions, analytical basis, etc.)







CAx-IF Testing Methodology Criteria for successful roundtrip – What is an "equivalent outcome"? Comparison of Pilot Study, CAE-IF and Benchmark Testing Pilot Study – algorithm for loop and cross-feed testing Test Models used for Phase 1

SOFTWARE TESTING FOR PHASE 1





CAx-IF Testing Methodology



1. First inputs are test models to be translated into STEP, based on:

- Current EXPRESS / XML Schemas (AP209 ed2 / AP242)
- Latest (draft) Recommended Practices
- Test Case definitions
- **2.** STEP files are checked for:
 - Syntax and Structure (conformance to schema)
 - Semantics (conformance to Rec. Practices)
- **3.** STEP files and corresponding statistics are provided in the member area of the CAx-IF homepage
- 4. Participants download all provided files, process them, and report on their results.
- 5. If issues are found, they are resolved during the test round as far as possible.
- 6. Detailed review at meeting.





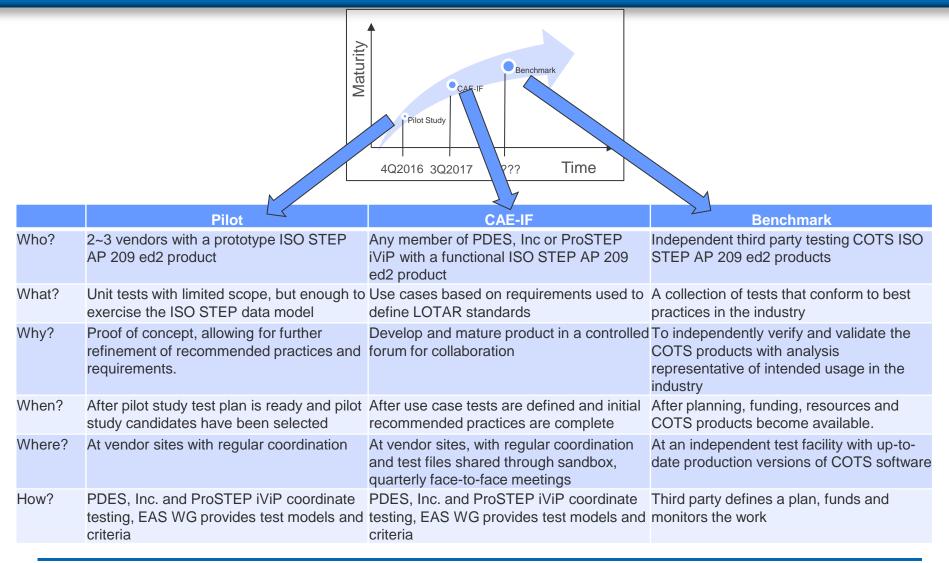


- SDM/SPDM information (Metadata, pedigree, etc.) matches the validation properties of the original
- Input data conforms to the original FEA (units, node locations, etc.) and matches the validation properties of the original
- Results match original FEA within a specified tolerance and match the validation properties of the original and meets the test criteria



Comparison of Pilot Study, CAE-IF and Benchmark testing









Pilot Study – Loop and Cross-feed tests are repeated for each test model with the goal being an equivalent outcome

Loop test (for=1 to N):

Test_i^{native} \rightarrow Vendor A Test_{iA}^{AP 209 ed2} \rightarrow Vendor A Test_{iAA}^{native}(in collaboration with
participating
vendors) will defineTest_i^{native} \rightarrow Test_{iAA}^{AP 209 ed2} \rightarrow Vendor B Test_{iBB}^{native}the criteria used to
determine what
substantiates an

Cross-feed tests (for=1 to N):

 $Test_{i}^{native} \xrightarrow[Vendor A]{} Test_{i_{A}}^{AP \ 209 \ ed2} \xrightarrow[Vendor B]{} Test_{i_{AB}}^{native}$

$$Test_{i_{AB}}^{native} \stackrel{\text{\tiny def}}{=} Test_{i}^{native}$$

$$Test_{i}^{native} \xrightarrow[Vendor B]{} Test_{i_{B}}^{AP \ 209 \ ed2} \xrightarrow[Vendor A]{} Test_{i_{BA}}^{native}$$

$$Test_{i_{BA}}^{native} \stackrel{\text{\tiny def}}{=} Test_{i}^{native}$$

The LOTAR EAS WG participating vendors) will define the criteria used to determine what substantiates an equivalent outcome. The concept of validation properties in ISO STEP will be used as much as possible to achieve this goal.







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- EAS Working Group is developing a suite of Finite Element Models (FEM) for use by LOTAR members and the CAx-IF
 - Unit test models for specific FEM constructs and element types
 - Models for testing ISO 10303 AP 209 ed2 geometric founding and transformation implementation
 - A publically available ultra-light glider FEM that contains analysis product structure and associativity to idealized surface geometries







AP209 ed2 Training

Recommended Practices for implementing STEP AP209 ed2

STEP AP209 ed2 Testing Support

ISO STEP AP209 BACKGROUND







Objective: Explain AP209 ed2 to the implementers to a level needed so that they can successfully implement the protocol in their simulation analysis software and create solutions that satisfy the LOTAR EAS use cases and requirements. Training materials shall expand on information contained in the Recommended Practices document to provide instances typical of common solver data structures.

Training sessions for implementers

- 1 day high level review (ARM) to introduce scope of the information model
- 3 day implementation model review (AIM) to provide details on using the Recommended Practices and Part 104 documents to implement compliant translators
- Training materials shall be accessible on-line

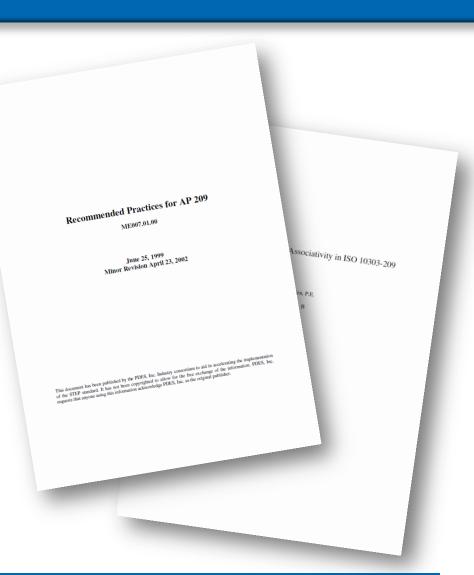


Recommended Practices for implementing STEP AP209 ed2

- Documents available so far are based on the first edition of STEP AP209:
 - Recommended Practices April 23, 2002
 - Geometric Founding and Associativity Feb. 15, 2001
- Available on the internet:
 - <u>https://www.cax-if.org/</u> joint_testing_info.html#recpracs
- Documentation updates are under way, in order to cover:
 - New and extended approaches of the second edition of AP209
 - Alignment with AP242

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LOTAR EAS requirements





STEP AP209 ed2 Testing support



- Testing support will be given through the well-established CAx-IF Infrastructure:
 - Public and private web site at <u>www.cax-if.org</u>
 - Regular meetings, in conjunction with LOTAR workshops
 - Additional conference calls
 - Two test rounds per year
 - Intense technical discussions with STEP and domain experts
 - Syntax and structure, and semantic checking of STEP files



