# Designing the Future Landscape:
# Digital Architecture, Design and Engineering Assets

## Library of Congress
## Architect of the Capitol
## National Gallery of Art

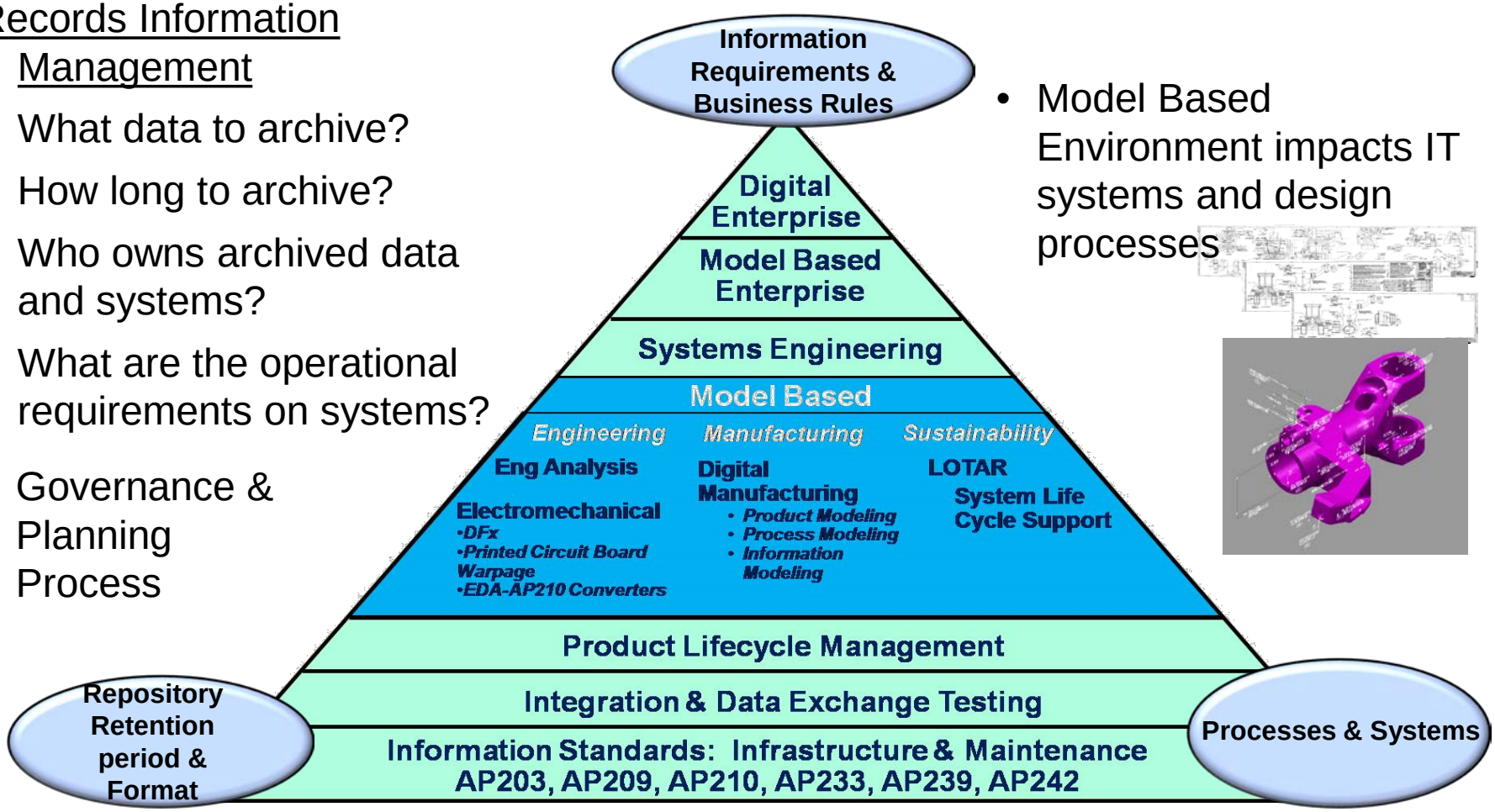
**Phil Rosche – ACCR for Rick Zuray – The Boeing Company**

16 November 2017

# Model-Based Definition/Enterprise

Records Information Management

- What data to archive?
- How long to archive?
- Who owns archived data and systems?
- What are the operational requirements on systems?
- Governance & Planning Process




- Model Based Environment impacts IT systems and design processes



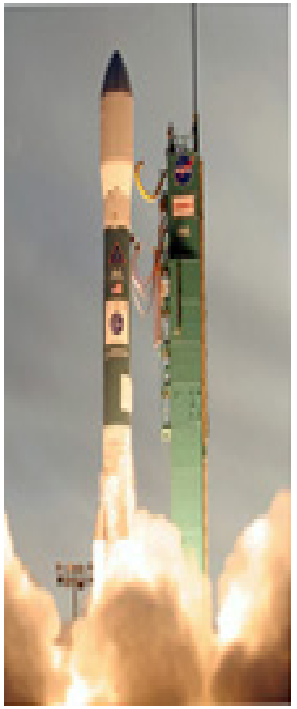
Transition to a Model Centric Approach for structured digital data.

# Complex Products







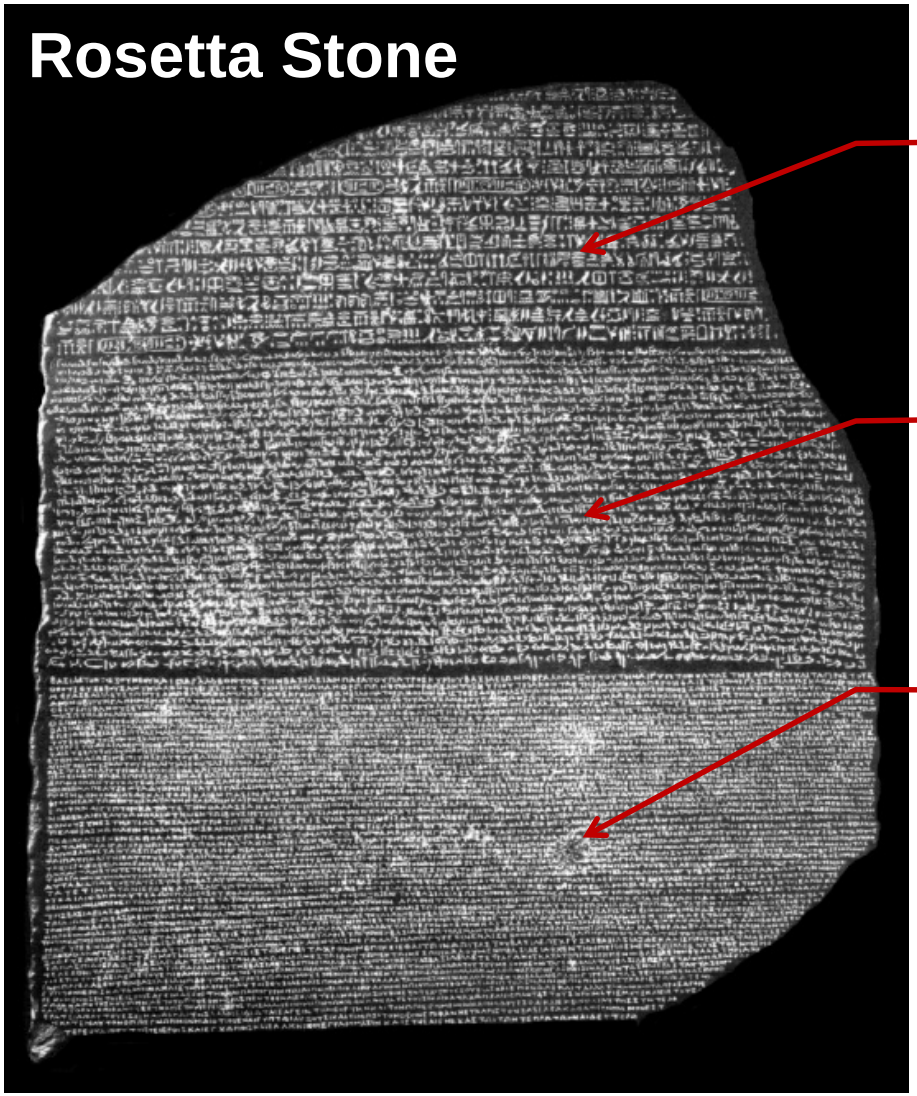


# Evolution of the Design Process

| Product | 767 | 747-400 | 777 | 787 |
|---|---|---|---|---|
| Media | Paper Drawings | 2D CAD | 3D CAD w/ 2D Dwgs | 3D MBD |
| Parts per airplane | 3,100,000 | 10,000,000 | 3,000,000 | 2,300,000 |
| Data volume (GB) | 354.6 | 1143.8 | 343.1 | 4401.5 |
| Built/Delivered (as of Sept, 2017) | | | | |
| Airplane Fleet | 1,034 | 1,536 | 1,518 | 600 |
| Data volume (GB) | 366,656.4 | 1,675,366.3 | 353,393.0 | 154,052.6 |

**25.5 petabytes of data – Boeing widebody airplanes**

# Evolving Technologies: Early Data Exchange Example




**Hieroglyphics**

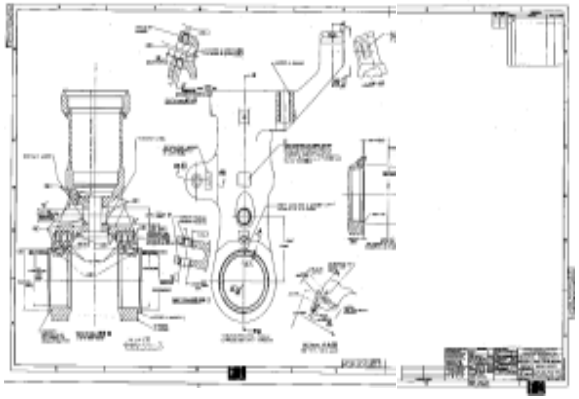
**Demotic Script**

**Greek**

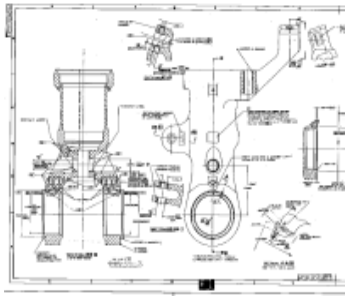
# Evolving Technologies: The Product Definition Example

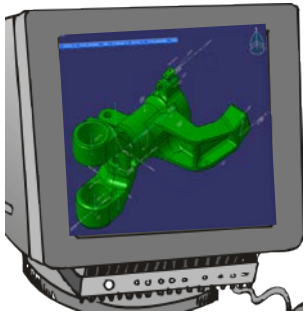
Product Definition Data (PDD) creation, storage and distribution has significantly changed in the past 50 years. PDD is the source for “Type Design” as defined by the FAA.

**2D Only Creation**
**2D Authority**

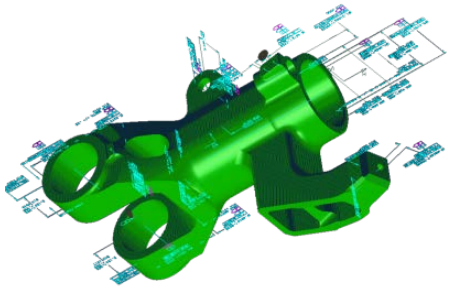


**Hybrid 2D / 3D Creation**
**2D Authority**





**3D Only Creation**
**3D Authority**



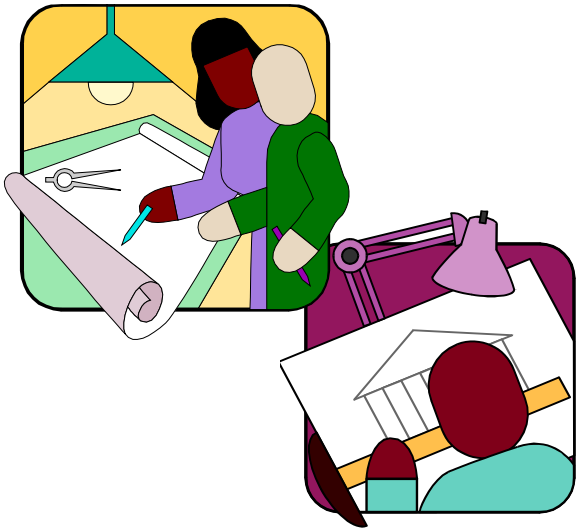
**Model Based Definition (MBD)**

**1st Generation** **2nd Generation** **3rd Generation**

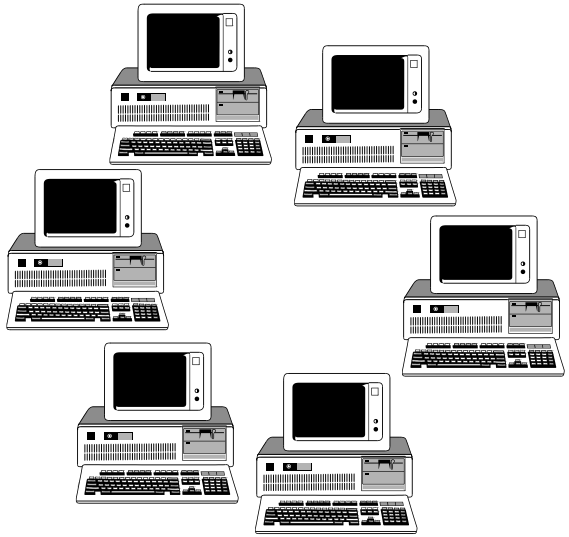
# Technology Evolution: Processes Can Be Tool Independent

**How parts are controlled**

**Configuration Management**
- Paper-based
- Master controlled by the originator (desk drawer)
- Engineering intent defined in multiple locations



**Product Data Management**
- File-based
- Controlled by 1st generation product data manager (file vault)
- Engineering intent defined in multiple locations



**Product Lifecycle Management**
- Relationship-based
- Controlled by product lifecycle manager
- Engineering intent defined in a single location (single source of product definition)

**1st Generation** **2nd Generation** **3rd Generation**

# Product Lifecycles

**3 Months**

**Software**
Length of time between software version upgrades

**10 Years**

**Storage Media**
Data shelf-life of software media

**59+ Years**

**Minuteman**
The program began in **1956** and is expected to continue until 2040

1 5 10 15 20 25 30 35 40 45 50 55 60 65

**Computer Processors**
Processor speed doubling "Moore's Law"

**18 Months**

**Careers**
The average turnover rate at Boeing

**5 Years**

**707**
The program began in **1952** and is still in use today

**65+ Years**

**B-52**
The B-52 program began in **1946** and still in use today

**71+ Years**

Program lifecycles are lengthening and technology lifecycles are compressing
There will be 260+ software upgrades over the B-52's lifetime

# Global Collaboration Environment - 787

Common processes, computing applications, and training materials accessible by over 100 partners and thousands of suppliers world-wide.

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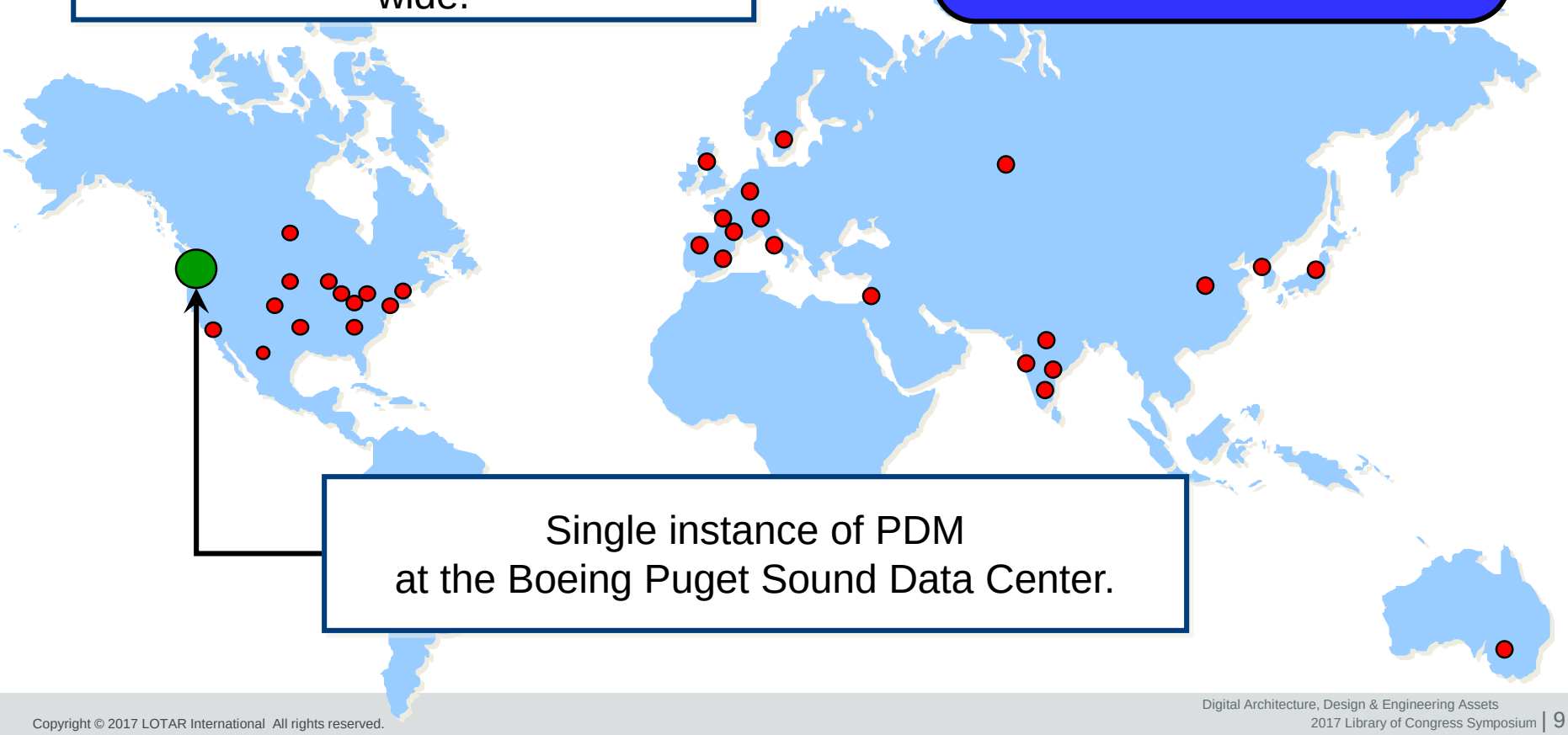
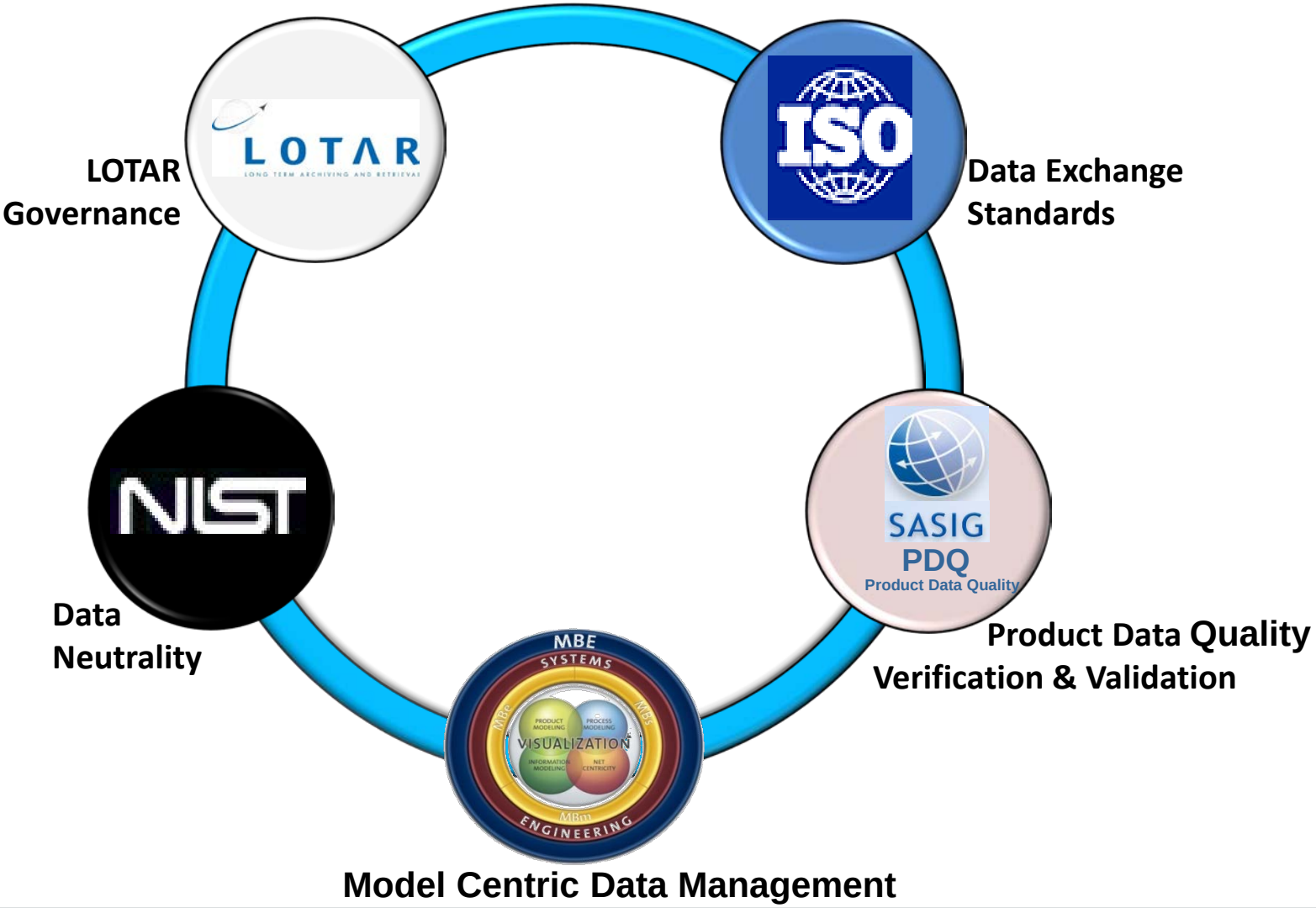
Data compatibility
Standard design language
Global Design resource
24 hour workday



Single instance of PDM
at the Boeing Puget Sound Data Center.

# How are we going to manage this complex data over its 70+ year lifecycle?

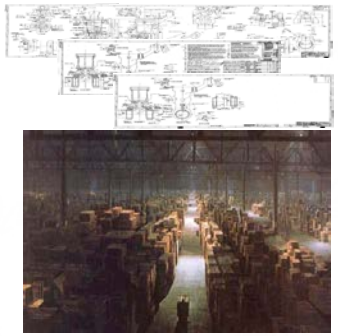


# Addressing the Challenge

LOTAR

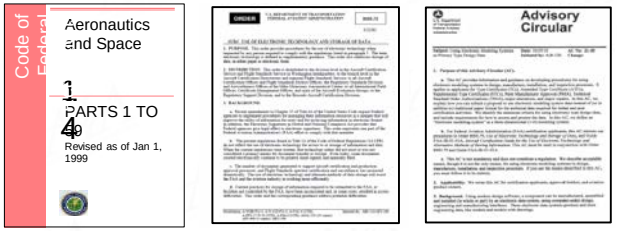
LONG TERM ARCHIVING AND RETRIEVAL

# LOTAR Project



Paper-based process

*Past*




Code of Federal Regulations | FAA Order 8000.79 | AC21-48

Requirements

Digital-based process

*Future*

## Mission Statement

The project objective is to *develop, publish and maintain standards* designed to provide the capability *to archive and retrieve* digital product and technical information, including 3D CAD and PDM data, in *a standard neutral form* that can be read and reused throughout the product lifecycle.

The standards are published as NAS 9300 US, (EN9300 Europe), series and cover both the information content as well as the processes required to ingest, store, administer, manage and access the information.

## Key Team Members:

*Team Leaders and Represented Companies:*

- Rick Zuray: US Chair
- Jeff Holmlund: US Coordinator
- Jean-Yves Delaunay: EU Chair
- Jochen Boy: EU Coordinator
- Phil Rosche: CAx-IF Chair
- Mike Jahadi: PDES President

BOEING

LOCKHEED MARTIN

AIRBUS

prostep ivip

ACCR

PDES, Inc.®
Connecting the Digital Enterprise

# Information Lifecycle Planning Driving Questions

# LOTAR Timeline

**Late 1990s:**
- AIA in the US and ASD-Stan in Europe launched separate initiatives for the Long-term Preservation of Aerospace & Defense Digital ProductDefinition Data.

**2000**
- Start of the PDES, Inc. LTDR Project (US) coord w/AIA LTDR

**2002**
- Start of the ASD Stan – ProSTEP iViP LOTAR Project (Europe)
- IAQG* approved charter for AIA/ASD Stan Joint Project
- AIA LTDR Published ARP9034

**2003**
- First joint team meeting of the international AIA - ASD-Stan LOTAR effort under the mgt of the IAQG* (MoU: AIA/ASD-Stan)

**2004**
- Launch of the 3D CAD and PDM Workgroups

**2005**
- First Publication of LOTAR Basic Parts

**2006**
- First Publication of LOTAR Common Process Parts

**2009**
- Creation of the joint LOTAR International consortium (AIA / ASD-Stan / PDES, Inc. / ProSTEP iViP)
- Launch of the Composites WG

**2012**
- First Publication of LOTAR Domain Specific Parts (3D CAD)
- Launch of the Workgroups for Electric Harness, Meta Data for Archive Packages, and 3D Visualization

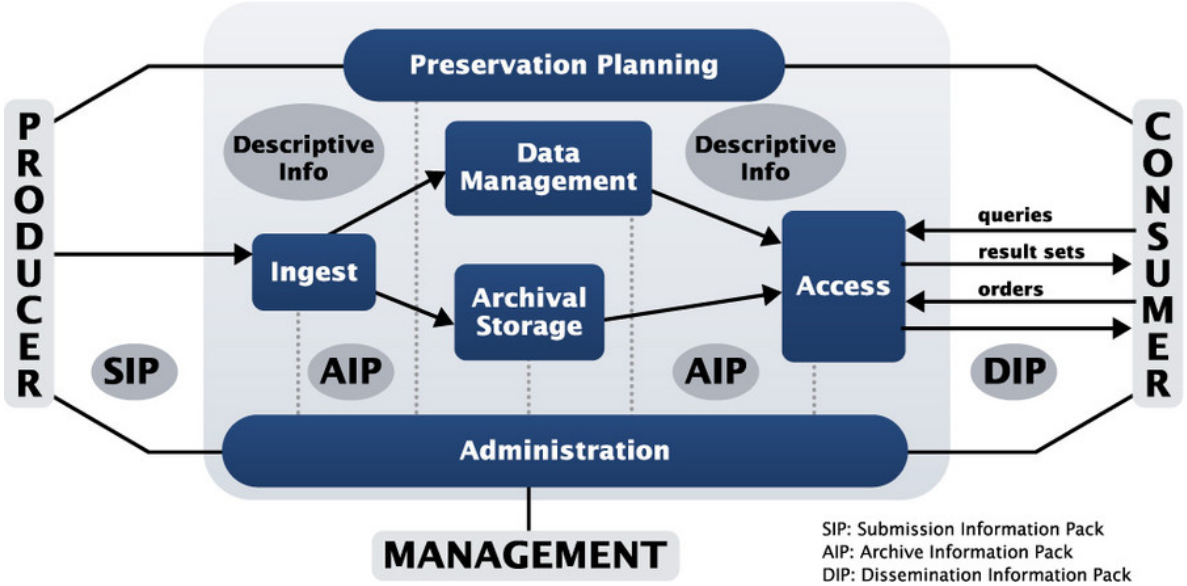
**2014**
Kicked off LOTAR Eng Analysis & Sim Workgroup Sept 2014

**2015:**
- Launch of the LOTAR Additive Manufacturing WG

**2017:**
- Evaluation of Model Based System Engineering Requirements

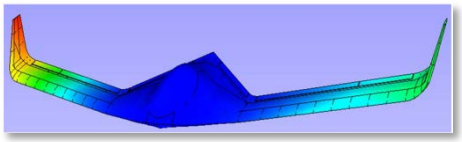
# LOTAR Standard Foundation
# ISO 14721:2012 (OAIS)

- „Open Archive Information System“ (OAIS) Reference Model is basis for LOTAR processes
- Developed by Aerospace and Defense Industry
- Extended to meet the specific requirements of LOTAR




- As neutral data format for the archives, ISO 10303 (STEP) has been chosen since it is the most advanced open format.

# LOTAR Working Groups



## Engineering Analysis and Simulation

**EN/NAS 9300-6xx series**

***ISO STEP AP209 ed2***

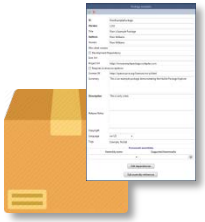
2014 launch

## Wiring Harness

**EN/NAS 9300-4xx series**

***STEP AP242 ed2***

2012 launch

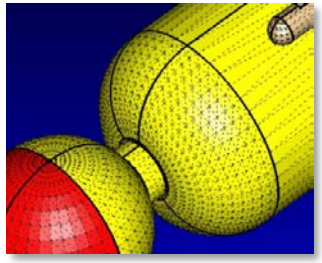


## Meta Data for Archive Packages

**EN/NAS 9300-21**

***STEP AP239 ed3***
***STEP AP 242 ed2***

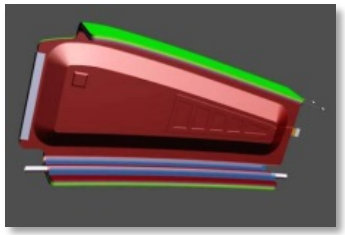
2012 launch



## 3D Visualization

**Requirements and Compliance Documents**

2012 launch

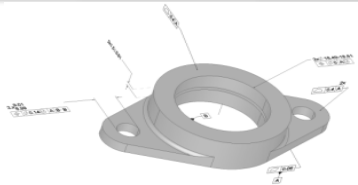


## Composites and Advanced Manufacturing

**EN/NAS 9300-3xx series**

***STEP AP203 ed2***
***STEP AP242 ed1***

2009 launch

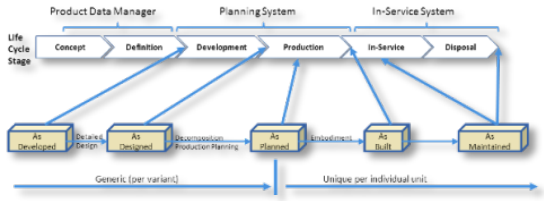


## Mechanical 3D CAD with Product and Manufacturing Information (PMI)

**EN/NAS 9300-1xx series**

***STEP AP203 ed2***
***STEP AP214 ed3***
***STEP AP242 ed1***

2004 launch



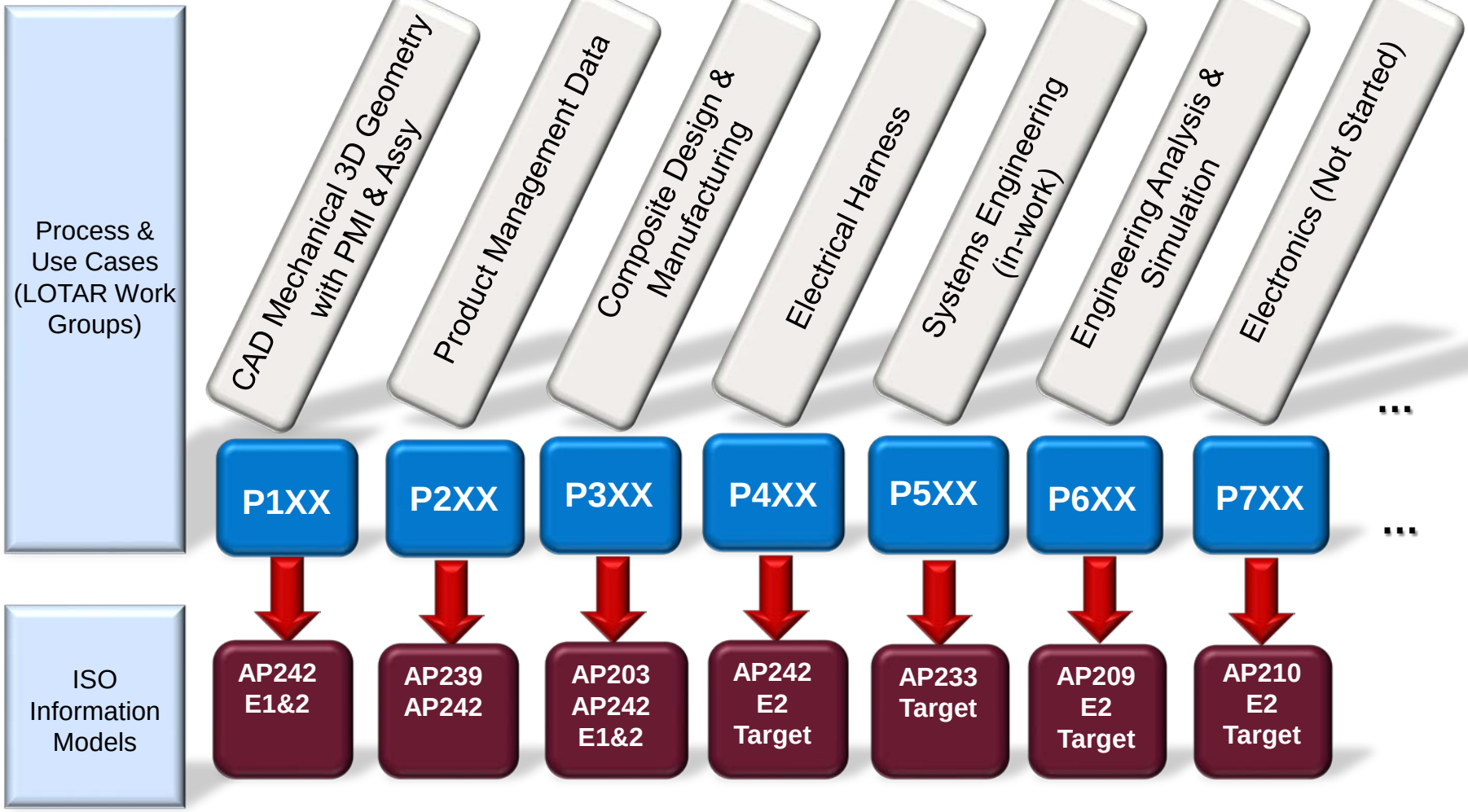

## Product Data Management (PDM)

**EN/NAS 9300-2xx series**

***STEP AP239***
***STEP AP242 ed1***

2004 launch

# Process Domain Technical Working Groups



# LOTAR Homepage:
# www.lotar-international.org

**Why LOTAR?**
- Mission, Objectives & Scope
- Legal & Business Motivation
- Technical & IT Background
- Goals & Benefits

**LOTAR Organization**
- External View
- Internal View
- Working Together
- Fundamentals & Processes
- Member Companies

**LOTAR Workgroups**
- 3D CAD with PMI
- PDM
- Composites
- Electrical Harness
- 3D Visualization
- Meta-Data for Archival
- Simulation & Analysis

**Communication**
- Public Presentation
- Progress Reports

**LOTAR Standard**
- Overview on Parts
- Industry Use

**News**

**Links**

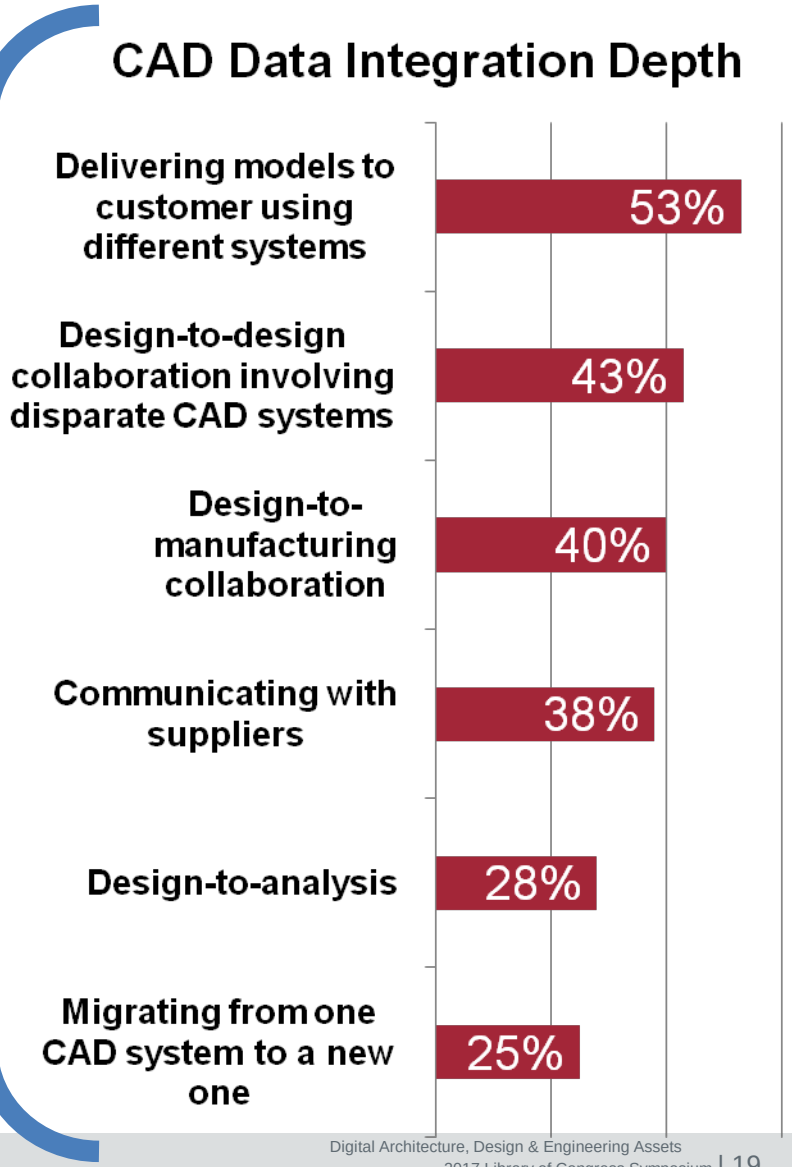
**Contact**

# Interoperability Impact

- Digital data interoperability is costing A&D Industry $5B annually.
- Digital data interoperability is critical to exchanging and managing informational across the Supply Chain as well as across you company's infrastructure.
- There are huge saving opportunities by moving to open neutral data formats and enables a more efficient long term retention strategy over the lifecycle of your data.

***NIST/RTI Survey***

*2008 design and manufacturing survey findings revealed:*
"Unique CAD requirements added 20 % or more to the cost of doing business".



# Expected benefits of the use of LOTAR standards

- Process security achieved through implementation of archival systems compliant to international accepted standards
- Aerospace and Defense authorities accept workflow due to intense collaboration during standards creation
- Applicable archiving workflow supported by STEP interfaces & functionalities
- By solving the challenges of long term data retention, issues of data exchange are addressed

*Development and use of LOTAR standards by the A&D industries allow for decreasing the costs and risks of LT archiving of aerospace product data*

# Any questions?


***Rick ZURAY***
LOTAR International co-chair
LOTAR Americas Sector chair
Technical Principal – Computing Architect
Technical Leadership & Innovation
The Boeing Company
Office: +1 (206) 778-6730
Mobile: +1 (206) 778-6730
Mail to: richard.s.zuray@boeing.com

***Jean-Yves DELAUNAY***
LOTAR International co-chair
LOTAR European Sector chair
Product & Process Information Interoperability
Engineering Methods & Tools Architect
Airbus Group
Office: +33 (0)5-61-18-3131
Mobile: +33 (0)6-76-36-5059
Mail to: Jean-yves.delaunay@airbus.com

***Jeff HOLMLUND***
LOTAR International
Americas Sector Project Coordinator
CAD/CAM Enterprise Operations & Support Lead
Lockheed Martin Aeronautics Company
Office: +1 (817) 655-6763
Mobile: N/A
Mail to: jeffrey.a.holmlund@lmco.com

***Jochen BOY***
LOTAR International
European Sector Project Coordinator
Senior Consultant
PROSTEP AG
Office: +49 (0) 6151-9287-382
Mobile: +49 (0) 178-9509-369
Mail to: Jochen.Boy@prostep.com

***Phil ROSCHE***
LOTAR International
Cax-IF Chair
President
ACCR
Office: +1 (843-847-9807
Mail to: phil.rosche@accrr-llc.com
www.accr-llc.com

# Model Based Definition

**3D Model Based Definition –** Model Based Definition (MBD) is a set of concepts, processes, and tools that allow the creation of an annotated 3D product definition based on a 3D solid model. The MBD dataset includes all Engineering Intent requirements (including Process Specifications, Geometric Dimensioning and Tolerancing (GD&T), Product and Manufacturing Information (PMI), and other required information). Combined with product lifecycle management (PLM) attributes, a parts list, and general notes, this constitutes an authoritative, single source of master product definition data that does not include or depend upon traditional 2D drawings. The MBD dataset defines complete requirements for a product in its nominal condition as well as permissible limits of variation and other acceptance criteria, providing all the data needed to plan, fabricate, and validate an article of product hardware.

# Model-Based Enterprise

- A Model-Base Enterprise is an environment that leverages the full benefits of Model-Based Definition/Design (MBD) dataset usage, translation, format management, archival, retrieval, and other uses relative to company processes and requirements. Discussion of issues related to using model-based product definition in the workflow. Following CAD data and its derivatives throughout company processes, addressing various tasks and how the data is used (i.e. CAD → NC, CAD → CMS etc.). Discussion of data use and translation requirements within design (CAD to CAD, CAD to CAE, CAD to neutral format, etc.), between design and downstream processes (manufacturing, inspection, assembly, service, clients, etc.). Discussion of addressing compliance issues with regulatory agencies, auditors, etc., long-term data archival issues, data management, data integrity, and data quality, data validation and verification strategies and tools is included.

# Requirements

- Meeting the legal and business requirements of the aerospace and defense industry:


- EN/NAS 9300 considers requirements coming from:
  - Legal and certification rules
  - Regulations on long term archiving of technical documentation
  - Reuse
  - Support in operation
- Additional to legal demands, there are industry established standards, company specific rules and recommendations.
- The standard defines architecture, processes and data formats to fulfill these requirements.